

## Default Parameter Tables Quick Review

Contents of Review on C:							
Name	Type ^	Size	Last Modified	User	Created	User	
A	Annotation	129	12/11/2018 11:15:08 AM	jaye.brown	12/11/2018 11:15:08 AM	jaye.brown	
L	Lay Limits	84	12/11/2018 11:15:08 AM	jaye.brown	12/11/2018 11:15:08 AM	jaye.brown	
COSTORDER	Order	404	12/11/2018 11:15:08 AM	jaye.brown	12/11/2018 11:15:08 AM	jaye.brown	
P-CUTTER	P-Cutter	210	12/11/2018 11:15:08 AM	jaye.brown	12/11/2018 11:15:08 AM	jaye.brown	
P-LAYRULE-SRCH	P-Layrule-...	48	12/11/2018 11:15:08 AM	jaye.brown	12/11/2018 11:15:08 AM	jaye.brown	
P-MARKER-PLOT	P-Marker-...	82	12/11/2018 11:15:08 AM	jaye.brown	12/11/2018 11:15:08 AM	jaye.brown	
P-NOTCH	P-Notch	144	12/11/2018 11:15:08 AM	jaye.brown	12/11/2018 11:15:08 AM	jaye.brown	
P-PIECE-PLOT	P-Piece-Pl...	60	12/11/2018 11:15:08 AM	jaye.brown	12/11/2018 11:15:08 AM	jaye.brown	
P-USER-ENVIRON	P-User-En...	42	12/11/2018 11:15:08 AM	jaye.brown	12/11/2018 11:15:08 AM	jaye.brown	

**Annotation** = The Annotation editor controls the identifying information written on plotted pieces. This table will also determine how internals plot, such as mirror lines, seam allowances, and drill holes.

**Lay Limits** = Lay Limits tables contain general rules and restrictions that control how the pieces can be placed in the marker. This form defines:

- How the fabric is spread
- The piece and bundle direction
- The options for piece placement
- Block/Buffer rules applied to pieces
- The tilt and rotation limits

It is common to have several Lay Limits tables; one for each type of marker you make.

**Cost Order** = Default table used to generate costing markers in PDS.

**P-Cutter** = Controls what and how cut files are cut. This table would be used for automatic cutters.

**P-Layrule-Srch** = Creates a set of instructions on how pieces are placed in a marker when using layrules to make markers rather than manually make the markers.

**P-Marker-Plot** = This parameter table determines how a marker should be plotted. Several tables can be created to accommodate different types of plotted markers (i.e. full size and mini markers, shorter markers, etc.).

**P-Notch** = The Notch Parameter Table is where the notch types and sizes are defined that will be placed on pieces in a particular storage area. More than one notch table can be created within a storage area. A single table can hold up to 99 different notches.

**P-Piece Plot** = The Piece Plot Parameter table determines how pieces will plot. Included in this table are settings for rotating and scaling, as well as settings for sizes and tools.

**P-User Environ** = The User Environment Parameter Table is used to control the unit of measure for each storage area.