## OAK SERVICES COMPANY

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SYSTEM REQUIREMENTS FOR VACUUM PUMP OPERATION

THE SUCCESSFUL OPERATION OF A RETURN LINE VACUUM PUMP ON A LOW PRESSURE 2 PIPE STEAM HEATING SYSTEM REQUIRES THAT THE SYSTEM BE IN GOOD MECHANICAL CONDITION. THIS INCLUDES NO AIR LEAKS IN THE SYSTEM, THE RETURN LINE PIPING CONFORM TO INDUSTRY ESTABLISHED STANDARDS AND OEM RECOMMENDATIONS, ALL STEAM TRAPS IN GOOD WORKING ORDER, AND CONDENSATE TEMPERATURE NOT EXCEED 175 DEGREES F., OR NOT BE LESS THAN 25 DEGREES F. BELOW THE FLASH POINT OF THE OPERATING VACUUM. THE SYSTEM MUST BE OPERATED AND MAINTAINED SO NO STEAM ENTERS THE RETURN LINES.

THE ABOVE CONDITIONS ARE THE RESPONSIBILITY OF THE USER. SUPPLIER OR INSTALLER OF THE VACUUM PUMP SHALL NOT BE RESPONSIBLE FOR OPERATIONAL PROBLEMS CAUSED BY DEFICIENCIES IN ANY OF THE ABOVE DESCRIBED AREAS OR OTHER CONDITIONS BEYOND THEIR CONTROL.