





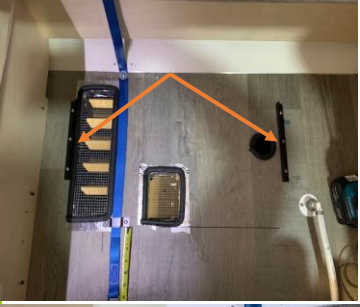
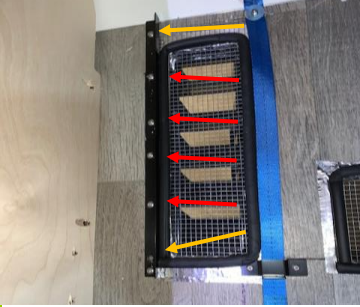




PRODUCT ASSEMBLY PROCESS (PAP)	
Product Line	T@B 320
Station	
Operation	Install AC
WIP No:	



Tools Required to perform task:	Components required:	Created by:	MR
Drill with #2 square drive bit	8 - #10 x 1-1/4" screws	Date:	6/15/2020
	7 - #10 x 1 drill point screws	Amended by:	BT
	1 - zinc 3/16" (#10) x 1 washer	Date:	6/15/2020
	32-3/4" x 1 aluminum angle	Revision:	

STEP ONE			Tool needed
STEP TWO			Parts needed
STEP THREE			Bend 32" aluminum piece in a 45° angle
STEP FOUR			Remove blue strap, hoses, thermostat wire, and power cord
STEP FIVE			Remove black bracket

STEP SIX			Fasten blue strap with 10 x 1" drill point screw with washer
STEP SEVEN			Remove the two black bracts
STEP EIGHT			Fasten the two black brackets using #10 x 1" drill point screw at each end and #10 x 1-1/4" screws in the rest of the holes
			1-1/4" screws
			1" drill point screws
STEP NINE			Replace AC and tighten blue strap
			Fasten aluminum angle
			1-1/4" screws
			1" drill point screws
STEP TEN			Install hoses, thermostat wire, and power cord