Replace Rubber Bellows on Dutchmen Al-ko Frame T@B.

You will need replacement Bellows

19mm Socket

Large Socket Handle

Large Pair of Pliers

Hammer

Screwdriver

Pair of scissors

Paper Towels (This is a greasy job)

- 1. Raise brake handle and pull up front edge of plastic cover and pull bellows off of rear rim.
- 2. Cut off old bellows.





3. With socket and pliers remove front bolt



4. Remove rear bolt



5. Use a hammer to pull the hitch off the outer piston.

6. As soon as you get the hitch off the piston, put one of the bolts through the rear hole. That is what holds the damper in place inside the piston, and you don't want to lose it



7. Slide the bellows over the piston and behind the bolt you have in there.



8. Remove the bolt, then, as quickly as possible put the hitch back on the piston. Using a screwdriver to align the holes put the bolts back in through the hitch. Then tighten the nuts.



9. Work the front of the bellows over the rear bolt.



10. Then raise up the front of the plastic cover and work the rear of the bellows over the circle rim, then snap the plastic cover back down.

